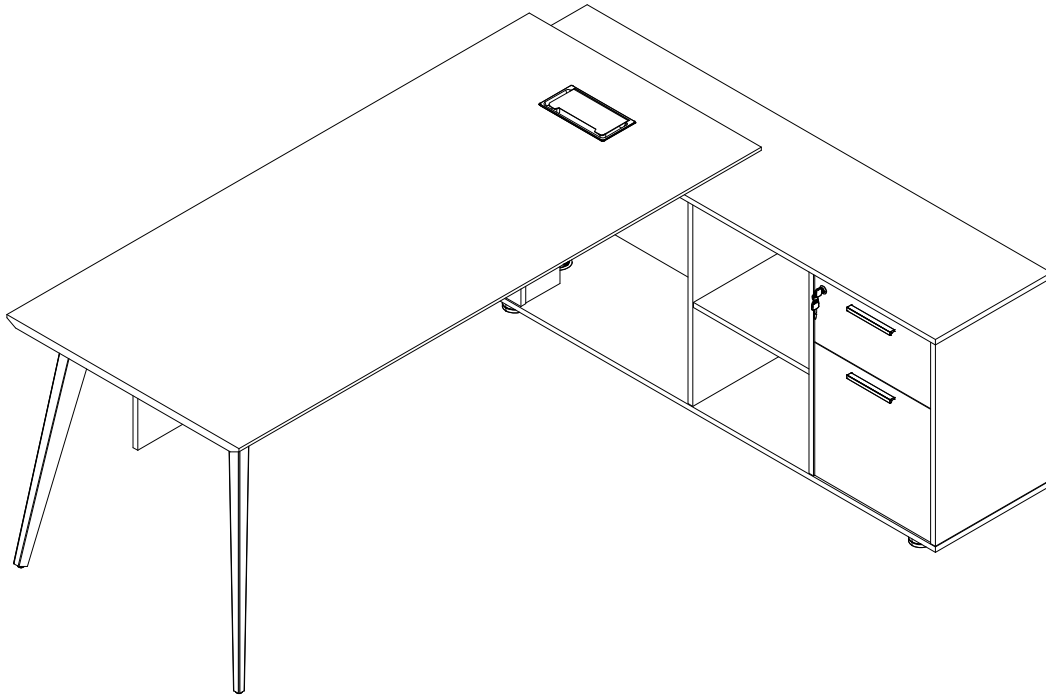


DG01-D0320G Executive Desk

ASSEMBLY INSTRUCTION

Thanks for purchasing one of our products, please read carefully the assembly instructions before the installation (Attention: Do not tighten the screws before all screws are in place).



DG01-D0320G Executive Desk	Model No.	Dimension	Package Qty
	DG01-D0320G	2000W*1500D*750H	3

120 MINS

**2 PERSONS
ASSEMBLY**

General Care:

-Keep your furniture from direct sunlight-Use desk pads and coasters to protect the surface from dents, scratches, and moisture from hot or cold liquids.

Cleaning:

-For cleaning, wipe the surface with a damp (not wet) cloth or with a clean and dry lint.

200CM L-SHAPED EXECUTIVE DESK

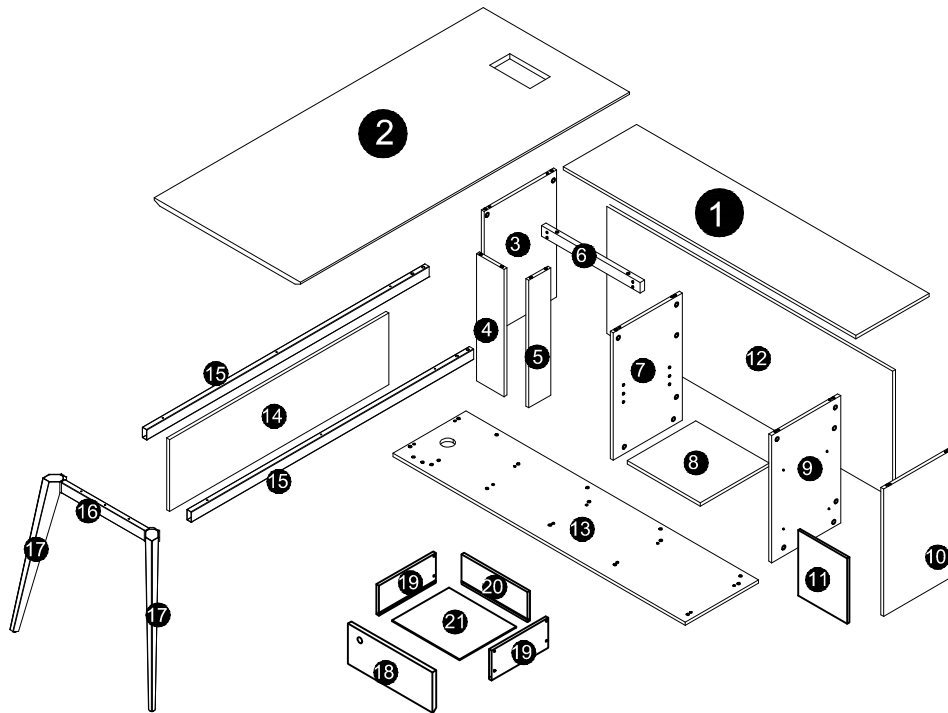
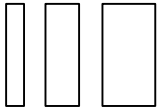
ITEM NO: DG01-D0320G

Tips before you start:

1. Please check that all parts are present before you start the assembly of your furniture.
2. For ease and speed of assembly, we recommend that before you commence each step of the assembly, that you identify all the parts required for that step.
3. For larger items, please ensure that you have sufficient space and people (as indicated on page 1) to assemble your product safely.
4. We recommend that, where possible, all items are assembled near to the area in which they will be placed in use, to avoid moving the product unnecessarily once assembled.
5. For the protection of your furniture, we recommend that the product is placed on a protected surface during assembly to prevent any damage.
6. During assembly please take care not to over-tighten any fittings, as this may damage the product.
7. Always place the product on a flat, steady and stable surface.
8. Do not stand on the product. Do not use the product as a stepladder.
9. This product is intended for indoor, household use only as it is non industrial product.

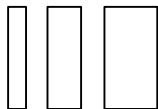
Care and Maintenance of your Furniture

- ☒ Please periodically check all fittings and re-tighten as necessary.
- ☒ To clean your item, please use a damp cloth and wipe clean.
- ☒ Never allow any kind of liquid to remain on your furniture. Absorption can cause wood to warp or finishes to de-laminate.
- ☒ Please do not place hot item (e.g. hot drinks) directly on to the wood surface.
- ☒ Please do not drag or pull your furniture.



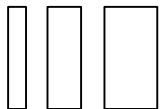
■ Parts list

NO.	Dimension	QTY	Drawing
①	1500*400*16	1	
②	1800*800*25	1	
③	605*396*16	1	
④	605*120*16	1	
⑤	605*120*16	1	
⑥	540*50*25	1	
⑦	605*378*16	1	
⑧	398*376*16	1	






























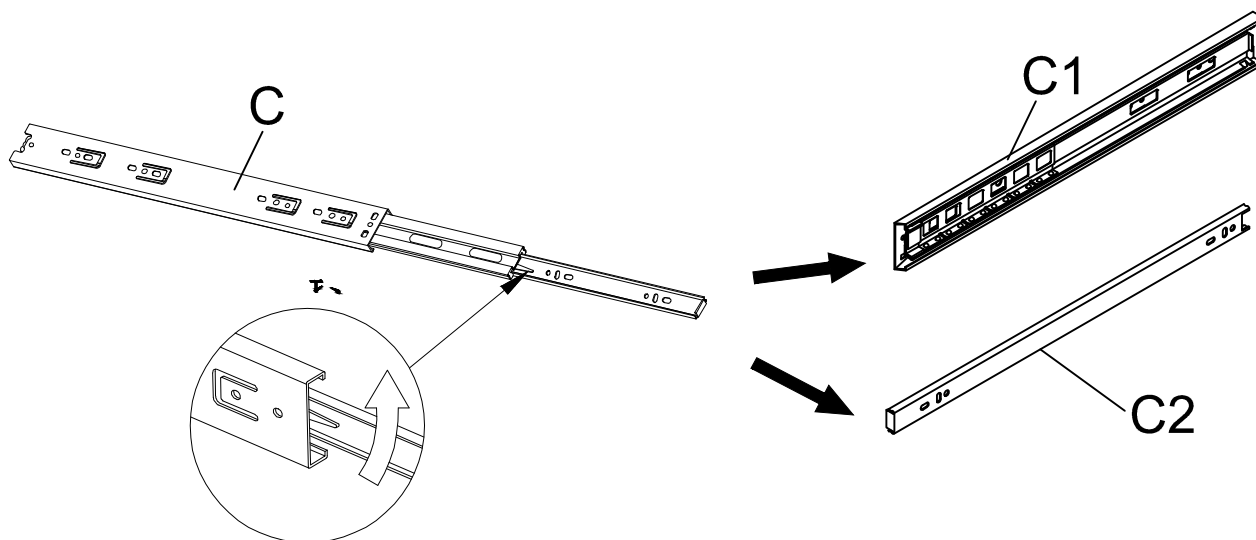
■ Parts list

NO.	Dimension	QTY	Drawing
9	605*378*16	1	
10	605*396*16	1	
11	400*397*16	1	
12	1464*605*16	1	
13	1500*400*16	1	
14	1200*340*16	1	
15	1540*50*25	2	
16	465*50*25	1	
17		2	
18	400*200*16	1	
19	350*140*16	2	
20	346*140*16	1	
21	355*345*4	1	



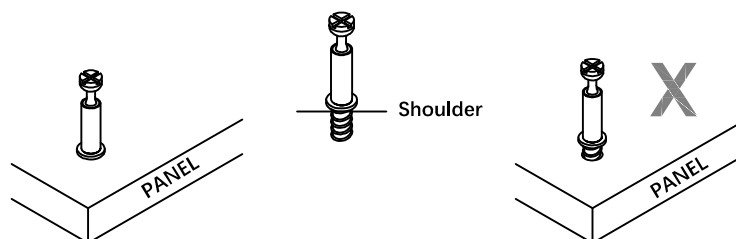
■ Fixing List

NO.	Description	Size(MM)		QTY	NO.	Description	Size(MM)		QTY
A1	Cam Lock	Ø15*11.5		32	A2	Cam bolt	Ø6*32		32
B	Wood dowel	Ø8*30		24	C		12"		2
D	Round wire case			1	E	Hinge			2
F		26*12*8		4	G		Ø50*40H		6
H	Self tapping screw	3.5*12		20	I	Self tapping screw	4*16		28
J	Self tapping screw	4*20		4	K	Self tapping screw	3.5*35		4
L	Screw	6*20		4	M	Lock			1
N	Screw	6*50		4	O	Screw	6*75		2
P		Ø15*6.5*1		6	Q				2
R				2	S				2
T	Screw	8*20		12	U	Screw	4*20		4
V				32	W				1
X	Lock Sheet			1	Y	Wire Case			1
Z	Self tapping screw	4*40		6					



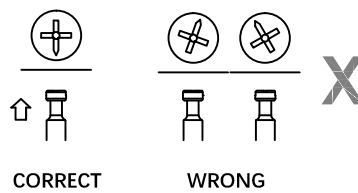
Tips before you start:

QUICKFIT



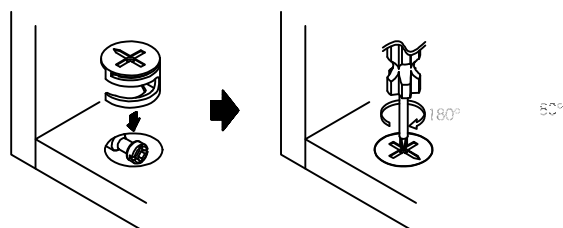
Tighten quickfit until shoulder is flush with panel. Do not overtighten or undertighten.

CAM LOCK

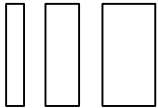


When fitting cam lock, ensure starting position is correct before you insert connecting quickfit.

Quickfit head should be in the centre of the camlock when the two panels are joined. Cam lock should be inserted before quickfit.



Turn camlock clockwise to tighten.

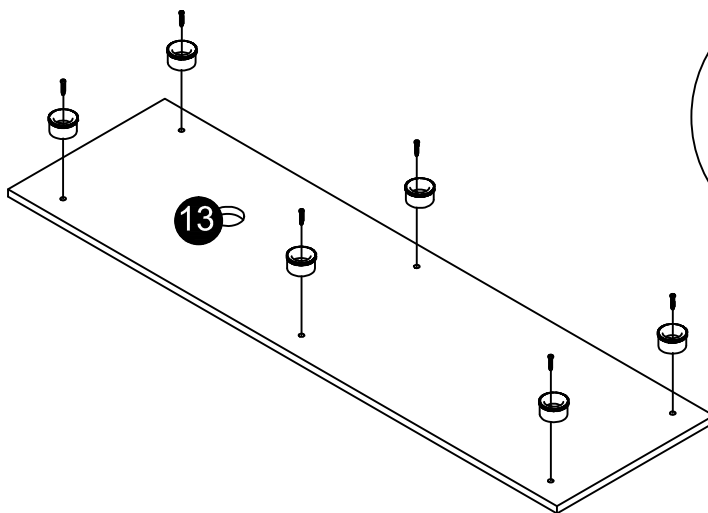


DG01-D0320G

P.7

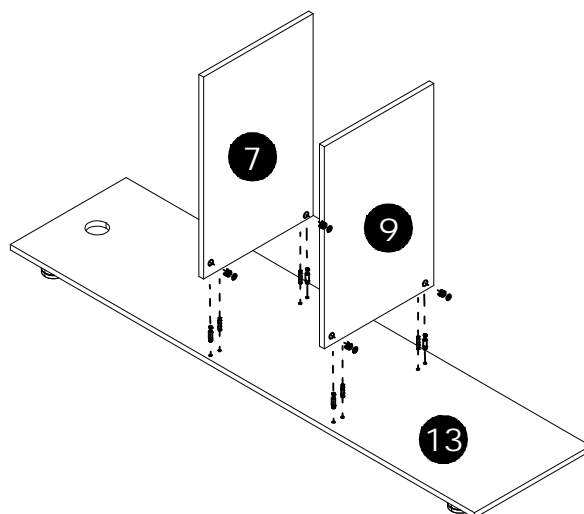
■ Assembly Steps

1

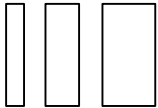


■ SCREWS	
G	ø50*40H
	X 6
Z	4*40
	X 6

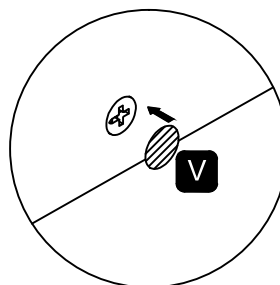
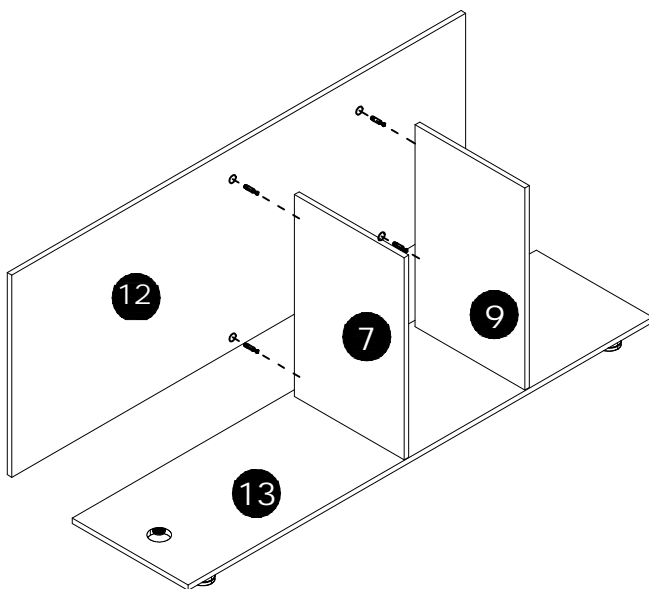
2



■ SCREWS	
A1	ø15*11.5
	X 4
A2	ø15*11.5
	X 4
B	ø8*30
	X 4
V	X 4



Assembly Steps

3**SCREWS****A1** Ø15*11.5

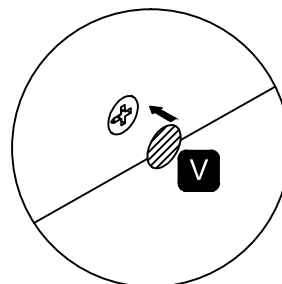
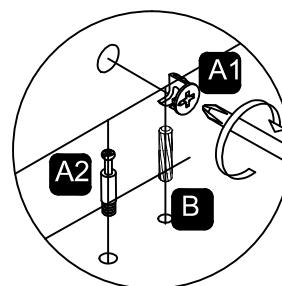
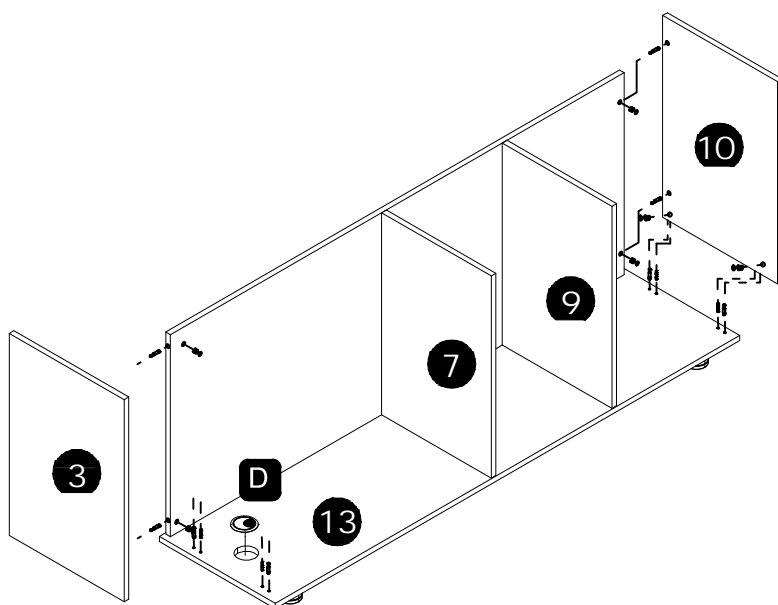
X 4

A2 Ø15*11.5

X 4

V

X 4

4**SCREWS****A1** Ø15*11.5

X 8

A2 Ø15*11.5

X 8

B Ø8*30

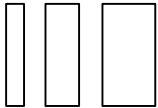
X 4

V

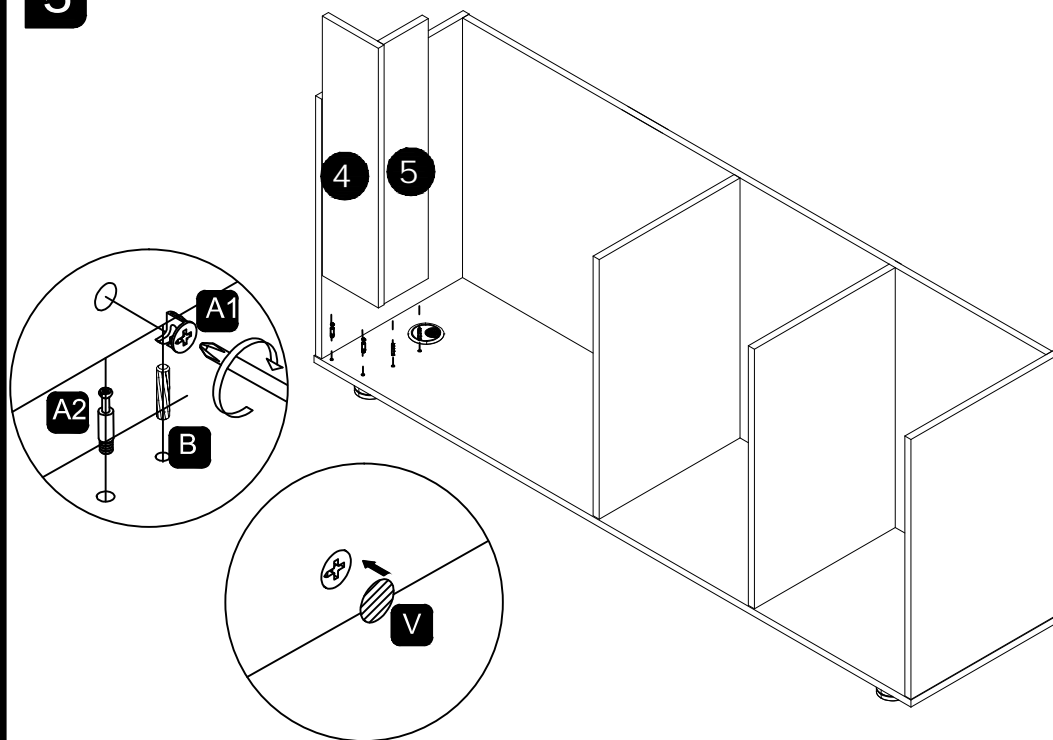
X 8

D



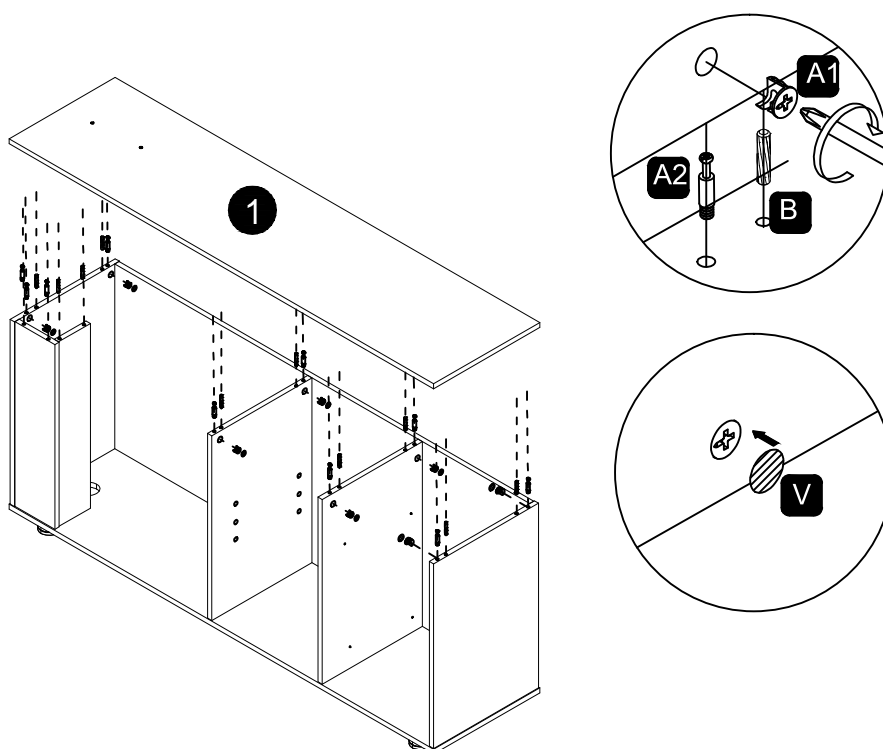
X 1



■ Assembly Steps

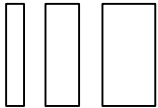
5

■ SCREWS

A1 $\varnothing 15 \times 11.5$  X 2**A2** $\varnothing 15 \times 11.5$  X 2**B** $\varnothing 8 \times 30$  X 2**V** X 2**6**

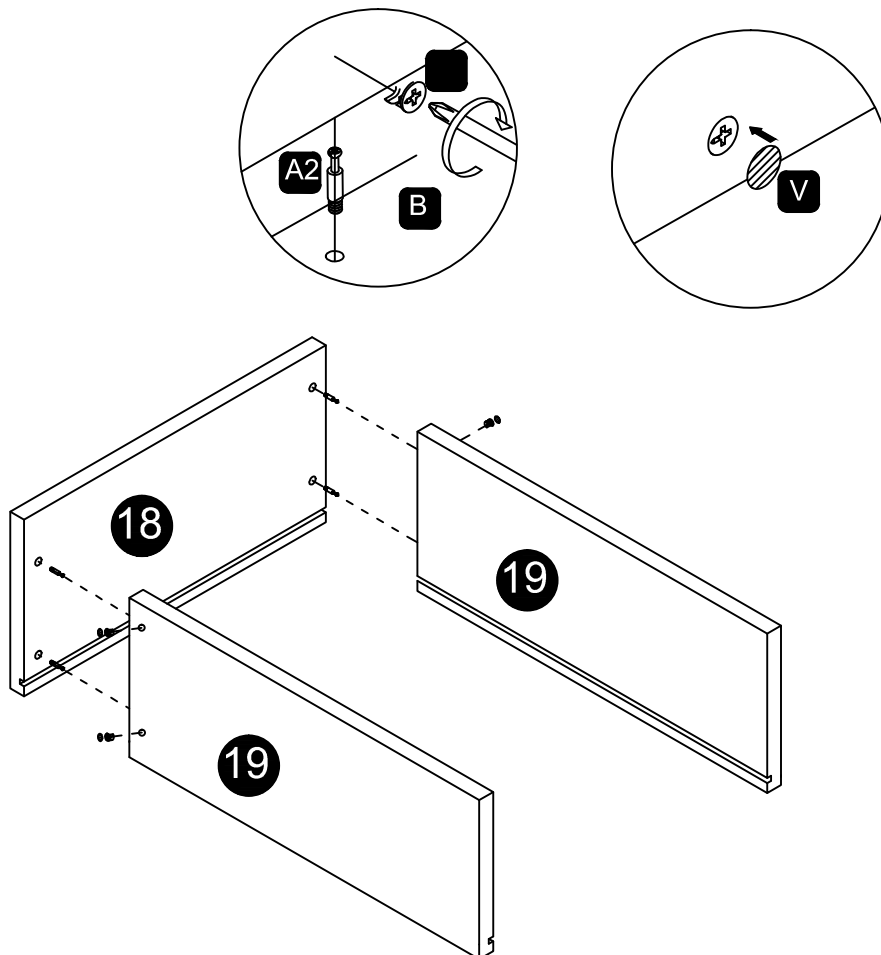
■ SCREWS

A1 $\varnothing 15 \times 11.5$  X 10**A2** $\varnothing 15 \times 11.5$  X 10**B** $\varnothing 8 \times 30$  X 10**V** X 10



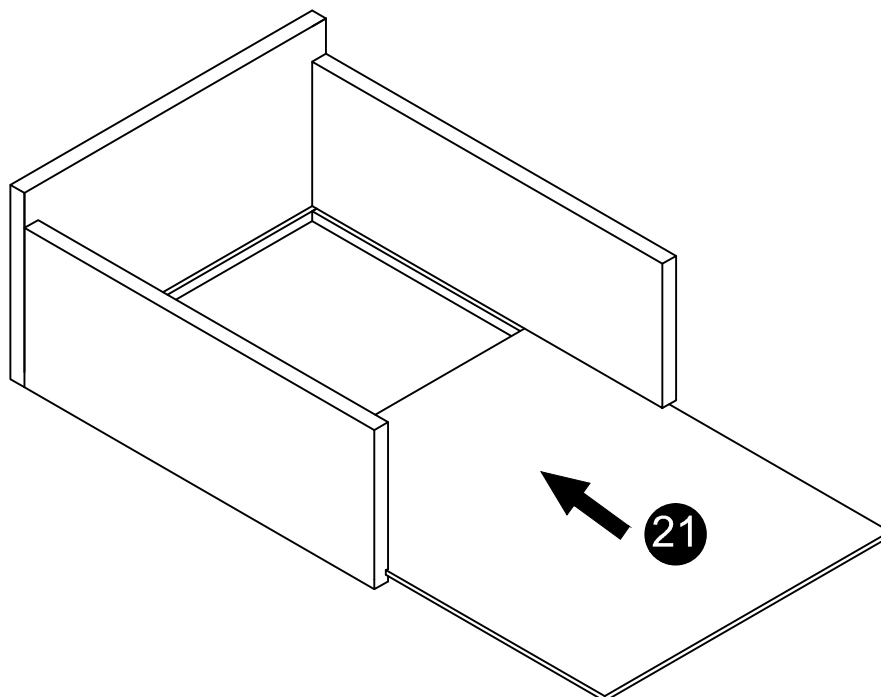
■ Assembly Steps

7



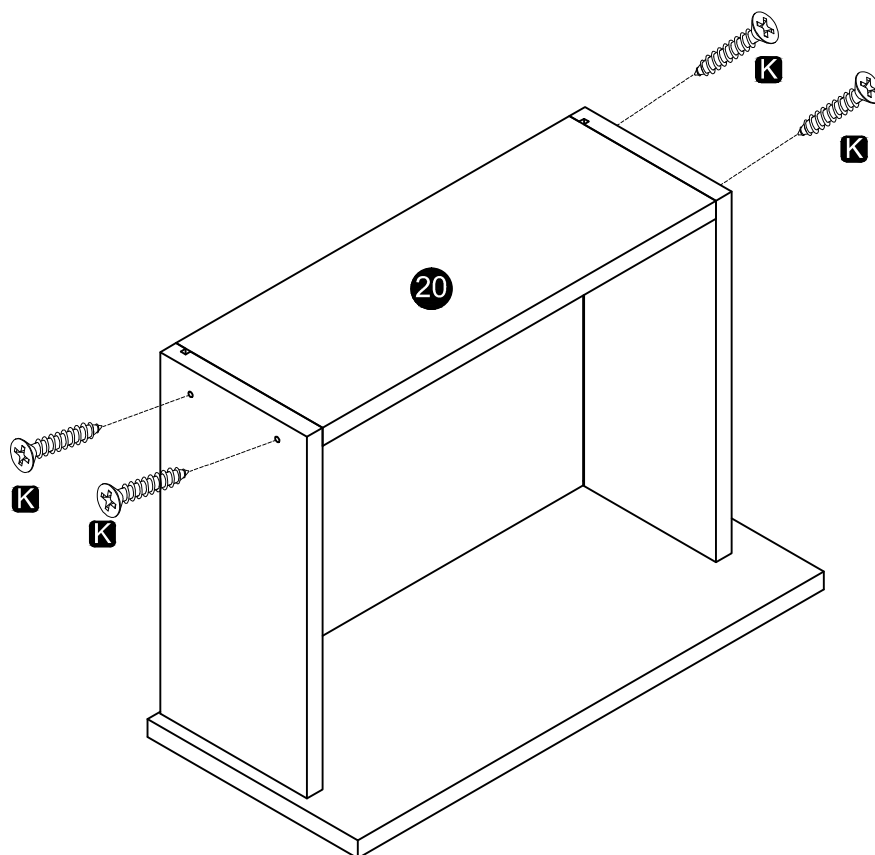
■ SCREWS	
A1	Ø15*11.5
	X 4
A2	Ø15*11.5
	X 4
V	
	X 4



8

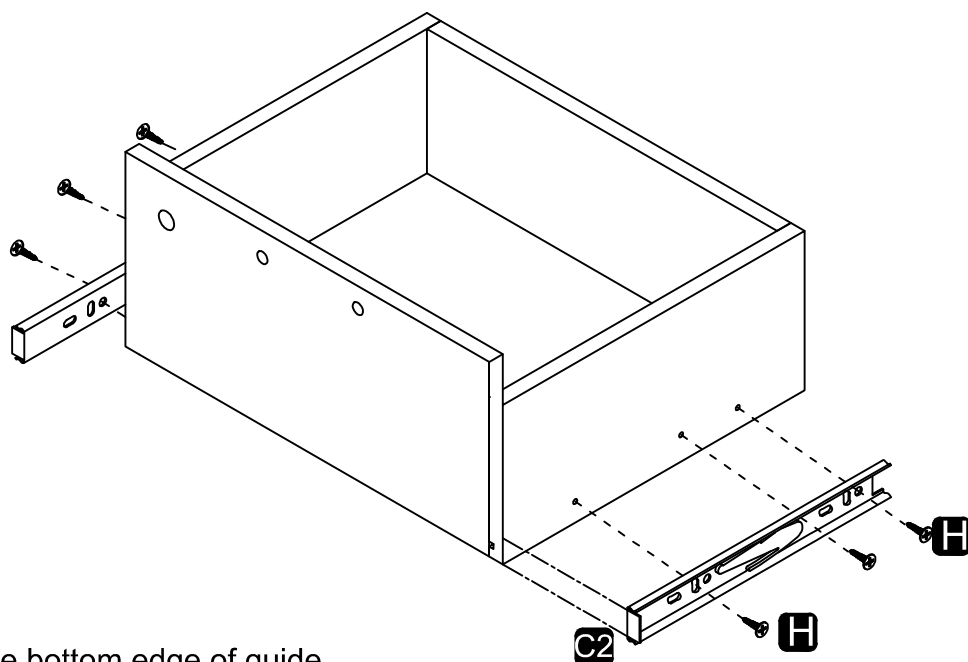







■ Assembly Steps

9

■ SCREWS	
K	3.5*35
	X 4
	

10

■ SCREWS	
H	3.5*12
	X 6
C2	
	X 2
	

- 1.The bottom edge of guide rail should align at the bottom edge of the side board.
- 2.The end of the guide rail align at the frond board.

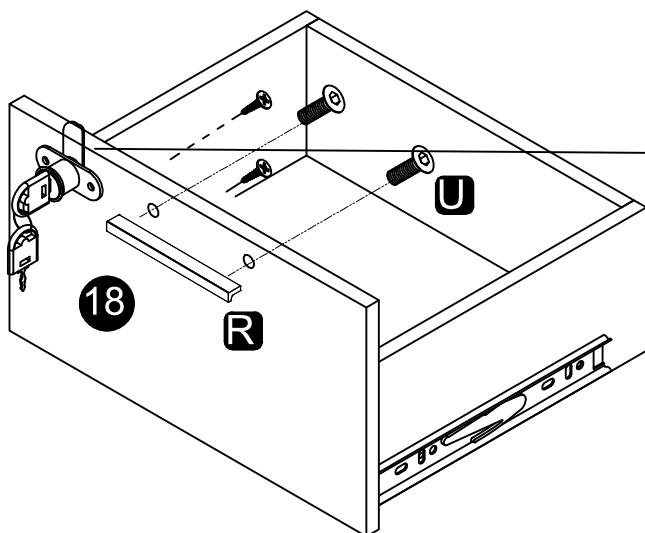


DG01-D0320G


P.12

■ Assembly Steps

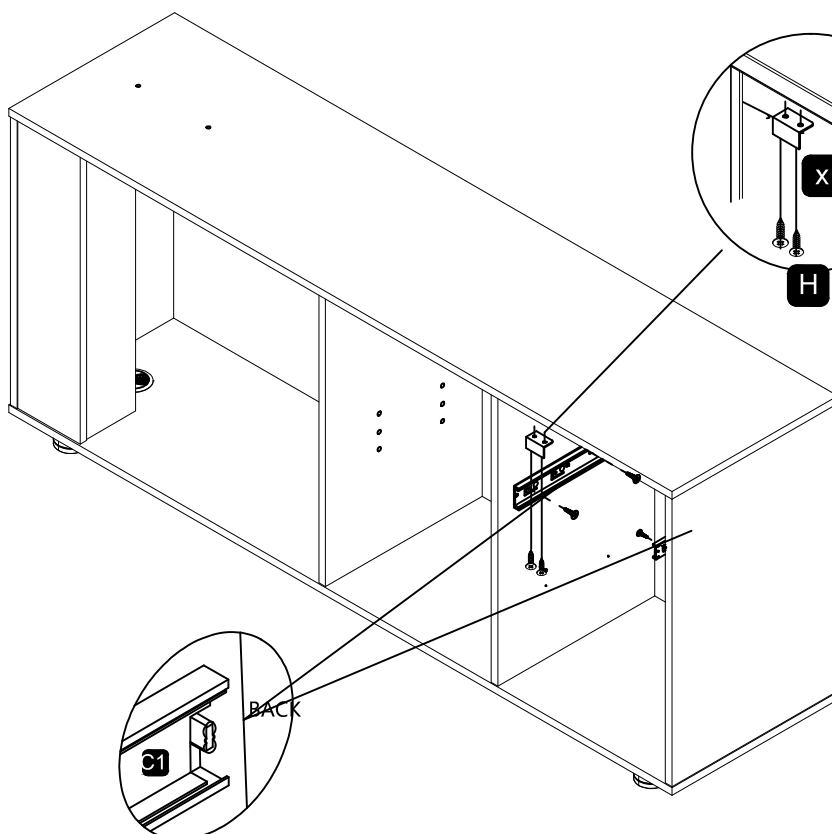
11



■ SCREWS

I 4*16 X 2**M** X 1**R** X 1**U** 4*20 X 2

12

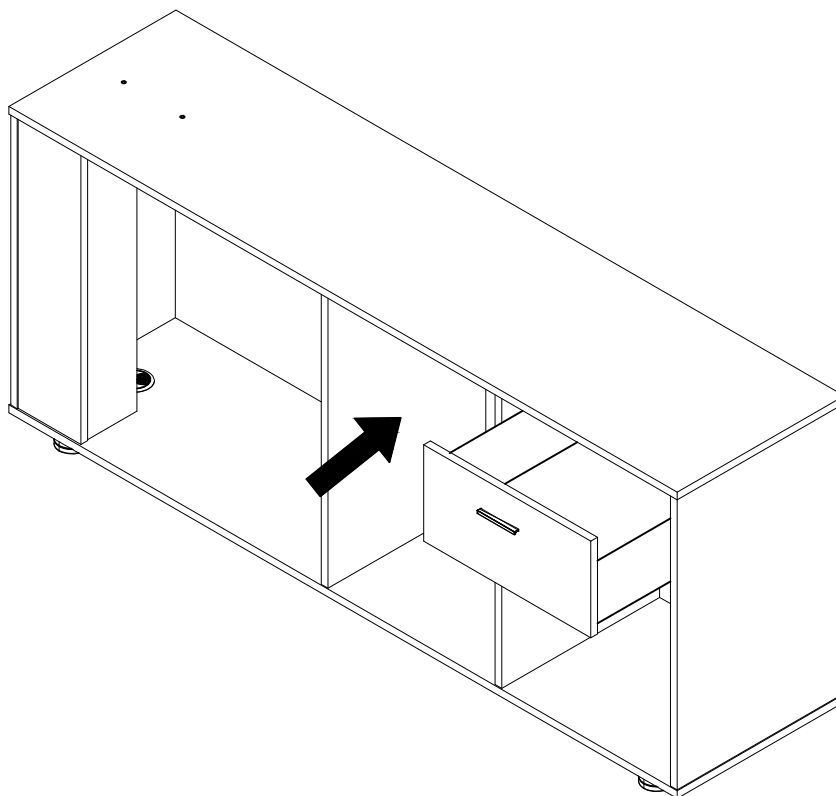
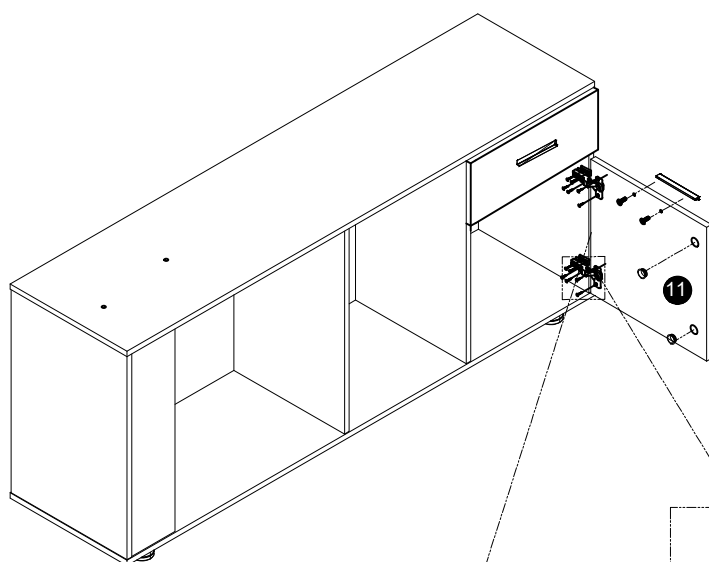


■ SCREWS

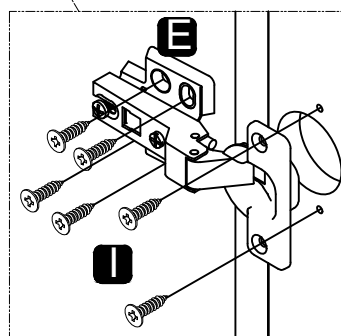
X X 1**H** 3.5*12 X 8**C1** X 2



■ Assembly Steps

13**14**

1. The side edge of door keep closed with the edge of side board.
2. The bottom edge of door align at the bottom edge of side board.



■ SCREWS

E

X 2

I

4*16

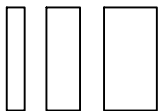


X 12

U4*20
X 2**R**

X 1



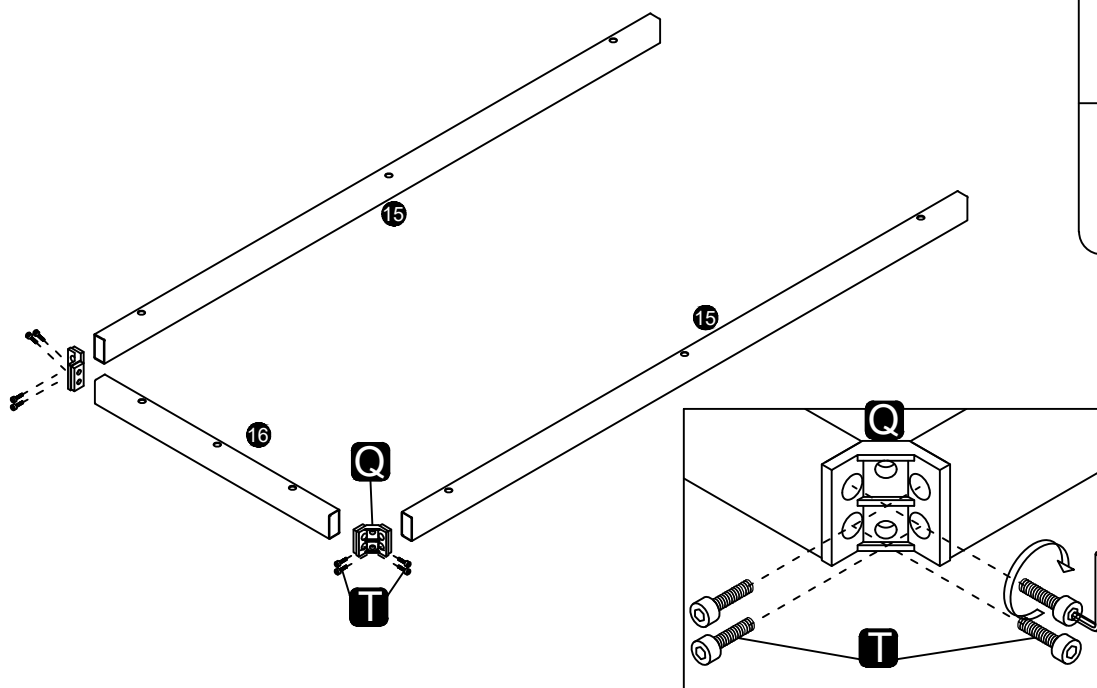


DG01-D0320G

P.14

■ Assembly Steps

15



■ SCREWS

Q



X 2

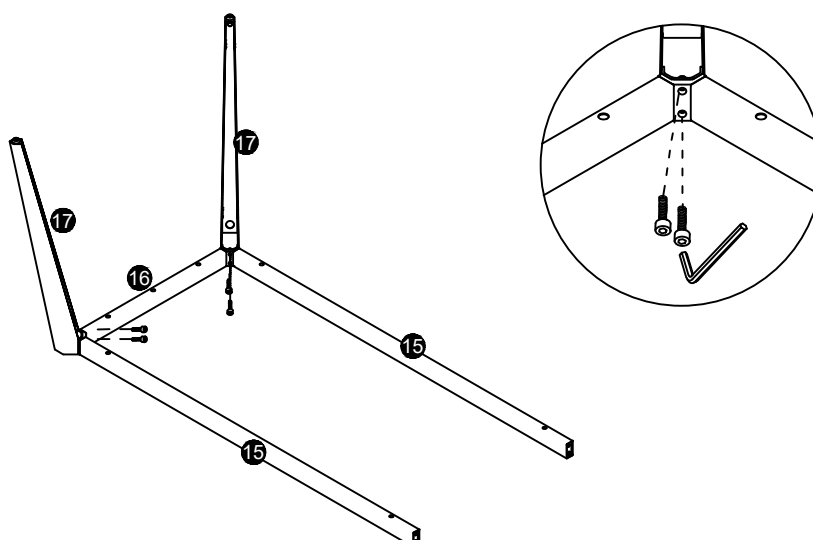
T

8*20



X 8

16



■ SCREWS

T

8*20



X 4

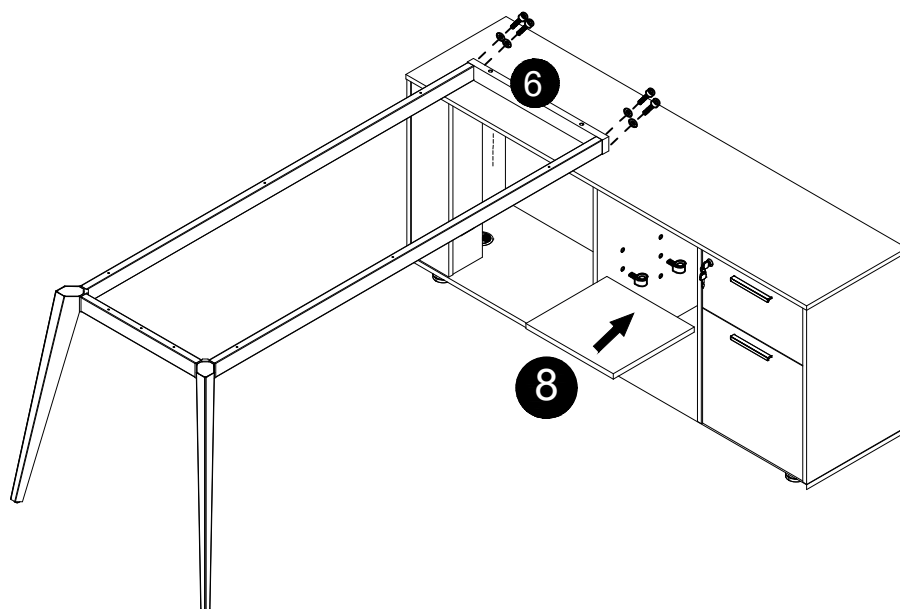


DG01-D0320G




P.15

■ Assembly Steps

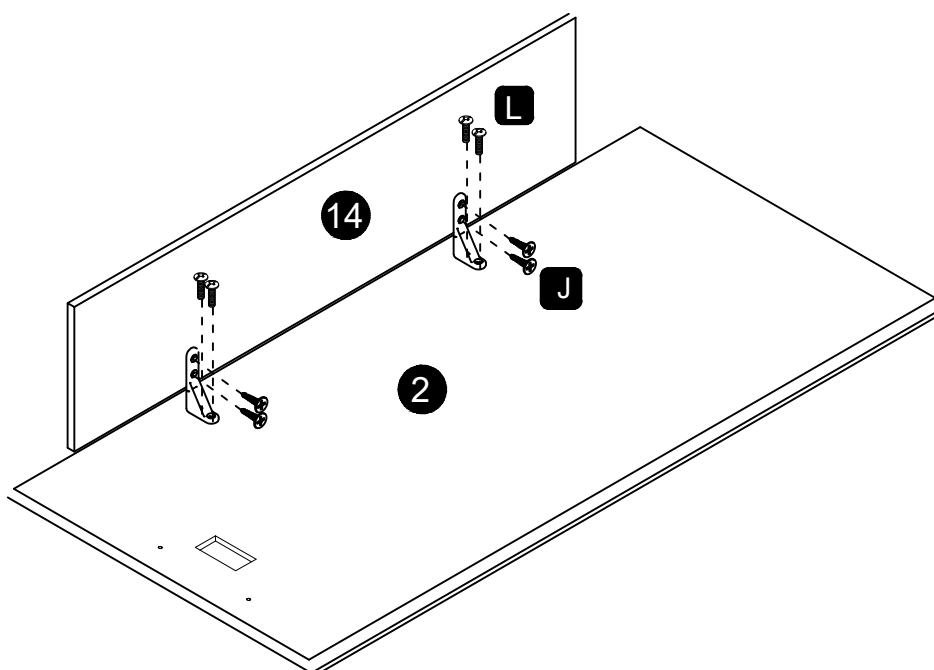
17






■ SCREWS

N	6*50
	X 4
P	ø15*6.5*1
	X 4
F	26*12*8
	X 4

18



■ SCREWS

J	4*20
	X 4
L	M6*20
	X 4
S	
	X 2

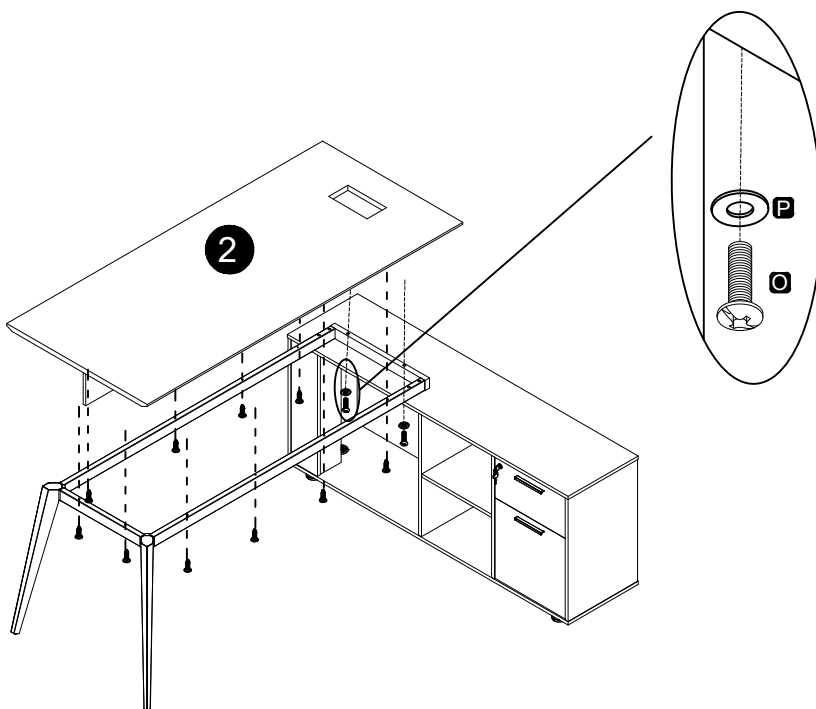


DG01-D0320G

P.16

■ Assembly Steps

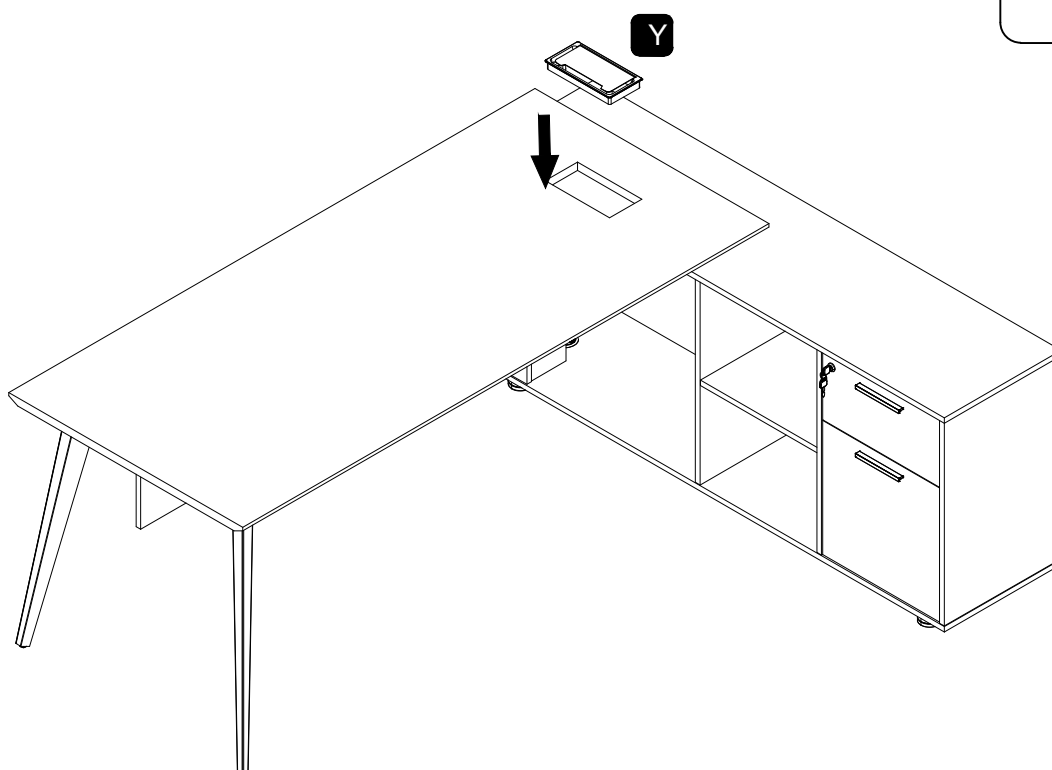
19




■ SCREWS

I	4*16
	X 10
O	6*75
	X 2
P	ø15*6.5*1
	X 2

20



■ SCREWS

Y	
	X 1

FINAL NOTE:

Do not drag the furniture as this may cause damage to the legs. Instead, ask at least 2 persons to lift carefully with caution from either end.

IMPORTANT: CARE GUIDE FOR YOUR MELAMINE BOARD FURNITURE

Please read up on important information regarding your furniture.

- Dust frequently with a clean damp, lint , free cloth.
- Avoid using chemicals or solvents when cleaning the furniture.
- Do not place hot objects on any furniture surface.
- Avoid exposing your furniture to strong sunlight.
- Do not expose your furniture to any liquids.
- Do not allow sharp or rough object scratch the surface of furniture.
- When moving furniture, do not drag it across the floor.